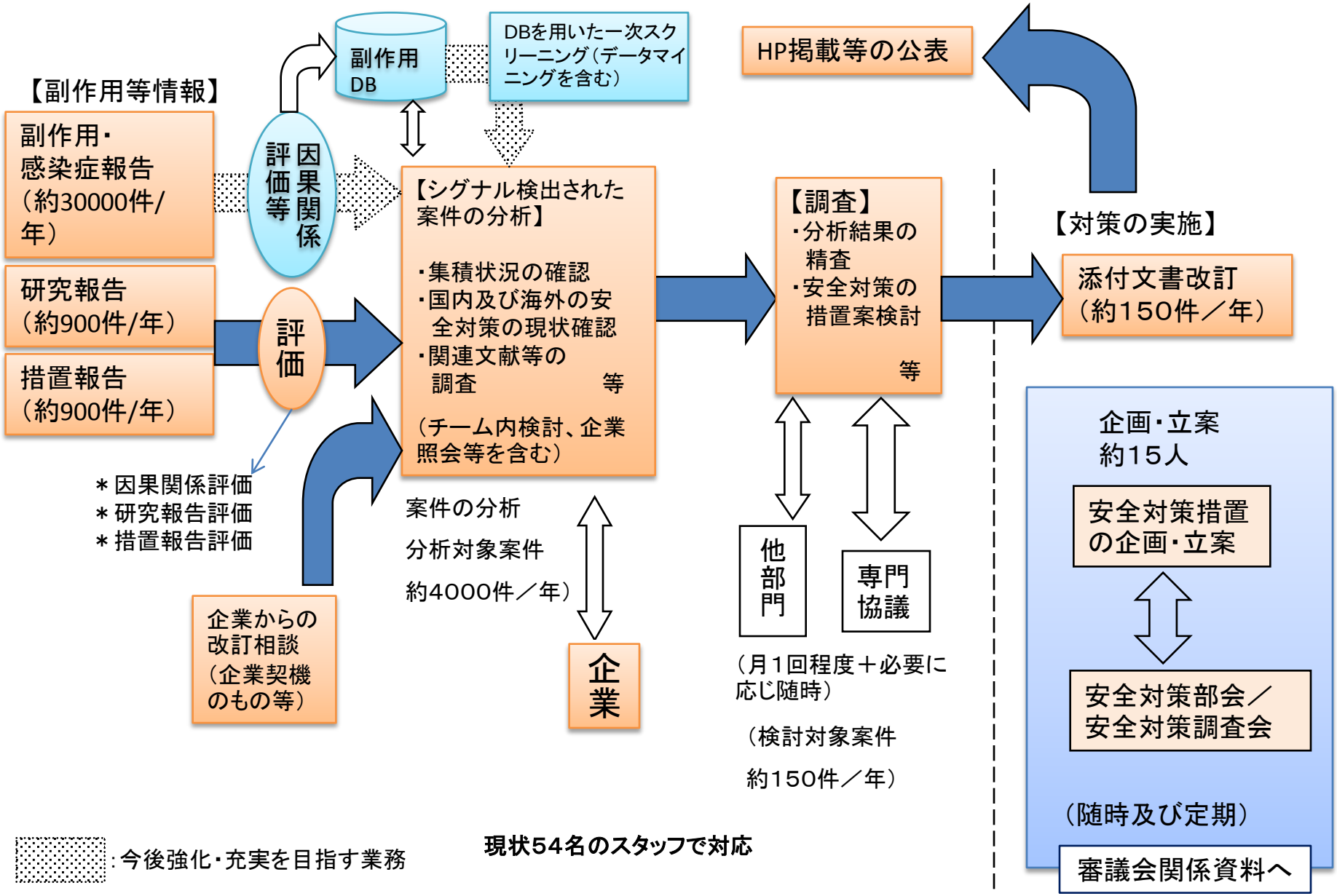医薬品安全対策業務の流れ