

## Annex 3

### Employee Training

National Beef (California) Reports: Once the change to the QSA program was made concerning the stopping of pre-labeling boxes the following occurred:

- Changes were made and submitted to USDA AMS to approval
- USDA AMS approved the changes
- QSA Manual was updated with the revision
- All plant management and hourly work force that is involved in the production of Japan product in the packaging area were retrained on the revised QSA program
- Documentation of the retraining was placed on file
- USDA AMS and USDA OPEER reviewed the training and program and found it acceptable