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Table 2
Removal of PrP^{Sc} from PrP^{Sc}-inoculated PBS

	PVDF filter				Planova filter					
	220 nm		100 nm		P-75N (72 ± 2 nm)		P-35N (35 ± 2 nm)		P-15N (15 ± 2 nm)	
Super-sonicated	+	−	+	−	+	−	+	−	+	−
Before filtration	4.2/3.5[a]	3.5/4.2	4.2/3.5	3.5/4.2	4.2/4.2	3.5/4.2	4.2/4.2	3.5/4.2	4.2/4.2	3.5/4.2
Filtered	3.8/3.8	3.1/3.8	3.8/3.1	2.4/3.1	2.4/2.4	<1.0/<1.0	<1.0/<1.0	<1.0/<1.0	<1.0/<1.0	<1.0/<1.0
LRF[b]	0.4/−0.3	0.4/0.4	0.4/0.4	1.1/1.1	1.8/1.8	≥2.5/≥3.2	≥3.2/≥3.2	≥2.5/≥3.2	≥3.2/≥3.2	≥2.5/≥3.2

Data represents total PrP^{Sc} present in samples, expressed as $\log_{10}$ arbitrary units, following Western blot analysis as described for WB1. This study was performed in accordance with GLP regulations.

[a] Two independent batches of 263K MF were used: lot C (left) and lot D (right), respectively.

[b] LRF, log reduction factor = total PrP^{Sc} in input/total PrP^{Sc} in filtrate, expressed as a $\log_{10}$ value.

interval between each sonication treatment. During the treatment cycle, the particle size distribution was monitored. We named this treatment cycle "super-sonication".

Different preparations of 263K MF, treated with various combinations of detergent, ultracentrifugation and/or "super-sonication", were used as the spiking agent in the process evaluation studies, and are described in the relevant methods sections below.

2.2. Detection of PrP^{Sc} by Western blotting (WB)

To determine the relative levels of PrP^{Sc} present in different samples, WB assays were performed. Three slightly different WB methodologies were applied over the course of the studies, all of which are based on detection of the disease-associated, protease-resistant form of the prion protein (PrP^{Sc}), using the monoclonal antibody 3F4 (Signet Laboratories, Inc., Dedham, USA) [13]. WB methods 1 and 2 were developed independently, and use different approaches to calculate the titer of PrP^{Sc}. As these assays were performed as part of GLP studies intended for regulatory submission, the results are presented as reported in these studies.

2.2.1. Method 1 (WB1)

Samples and controls were either tested directly, or first ultracentrifuged at 141,000 × *g* for 60 min at 4 °C, and the pelleted material then resuspended in PBS. Ultracentrifugation was performed to concentrate the PrP^{Sc} present in large volume samples, and to remove soluble proteins or buffer components that might interfere with the WB assay. Samples were digested with proteinase K (Roche Diagnostics, GmbH, Penzberg, Germany) for 60 min at 37 °C. The optimal concentration of proteinase K, to remove any background that could interfere with the detection of PrP^{Sc} and to allow effective recovery of the PrP^{Sc} protein, was previously established for each sample. Digested samples were mixed 1:1 with Laemmli sample buffer (62.5 mM Tris–HCl, pH 6.8, 25% (v/v) glycerol, 2% (w/v) SDS, and 0.01% (w/v) bromophenol blue, BioRad Laboratories Inc., Hercules, USA) containing 5% (v/v) β-mercaptoethanol. After boiling, serial 5-fold dilutions of

Table 3
Removal of PrP^{Sc} from PrP^{Sc}-inoculated plasma preparations[a]

Filter	P-35N (35 ± 2 nm)		P-20N (19 ± 2 nm)		P-15N (15 ± 2 nm)			
Preparation	IVIG	Haptoglobin	IVIG	Haptoglobin	Antithrombin			Thrombin
Spike material	263K sMF[c]	263K sMF[c]	263K sMF[d]	263K dsMF[c]	263K dMF[f]	263K sMF[c]		263K dsMF[e]
MF preparation lot.	C/D	B	E/F	E/F	A/A	B		C/D
Spike ratio	1/100	1/200	1/20	1/200	1/50	1/21		1/20
Detection method[b]	WB1	WB3	WB2	WB2	WB1	WB3	BA	WB1
Before filtration	3.2/2.5	2.4	6.8/6.8	6.7/6.1	3.1/3.1	3.6	+ve	3.7/3.7
Filtered	0.8/0.8	<1.0	4.8/4.3	4.8/4.7	0.0/0.0	<0.8	+ve	<0.2/<0.2
Log reduction factor	2.4/1.7	≥1.4	2.0/2.5	1.9/1.4	≥3.1/≥3.1	≥2.8	NA	≥3.5/≥3.5

Abbreviations used: 263K MF, microsomal fraction derived from hamster adapted scrapie strain 263K; IVIG, intravenous immunoglobulin; 263K sMF, "super-sonicated" 263K MF; WB, Western blotting; 263K dsMF, detergent treated and "super-sonicated" 263K MF; 263K dMF, detergent treated 263K MF; BA, bioassay; +ve, scrapie positive.

[a] Scaled down conditions were designed according to current guidelines. However, in a study using P-35N filter and haptoglobin, clogging of the filter occurred, and the filtration was subsequently terminated.

[b] WB1, WB2, and WB3 mean Western blotting methods 1, 2 and 3, respectively. The studies involving the use of WB1 and WB2 were performed in accordance with GLP regulations; the studies involving the use of WB3 and the qualitative BA shown in this table, were performed as non-GLP studies.

[c] 263K MF was "super-sonicated" then 220 nm-filtered prior to spiking.

[d] 263K MF was ultracentrifuged at 141,000 × *g* for 60 min at 4 °C, resuspended in buffer equivalent to the starting material without protein, "super-sonicated", and 220 nm-filtered prior to spiking.

[e] 263K MF was "SD-treated", ultracentrifuged at 141,000 × *g* for 60 min at 4 °C, resuspended in the starting material (thrombin) or saline (haptoglobin), and "super-sonicated". These materials were 220 nm-filtered prior to spiking.

[f] 263K MF was treated with 0.1% sarkosyl for 30 min at room temperature.

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the sample were then prepared and subjected to electrophoresis using 12% (w/v) SDS-polyacrylamide gels. Proteins were transferred from the gels to 0.45 μm PVDF membranes (Immobilon-P, Millipore Corp., Billerica, USA), and non-specific binding sites on the membranes were then blocked by overnight incubation in buffer containing dried milk and Tween 20. The blocked membranes were incubated with monoclonal antibody 3F4, washed extensively, and then incubated with a secondary horseradish peroxidase (HRP)-conjugated anti-mouse antibody (Sigma-Aldrich Corp.). After further extensive washing, bound antibody was detected using an ECL-Plus detection system (GE Healthcare UK Ltd, Buckinghamshire, UK) and exposure to blue-light sensitive film.

The level of PrP^{Sc} present in each sample was calculated based on the end-point dilution after analysis by WB. The end-point dilution for each titration was taken as the first dilution at which the 28 kDa PrP^{Sc} protein could not be detected. The reciprocal of this dilution was then taken as the titer of the agent, and expressed in arbitrary units/ml.

2.2.2. Method 2 (WB2)

WB was performed essentially as described by Lee et al. [14]. Briefly, samples were digested with proteinase K at approximately 6 U/ml for 60 min at 37 °C and centrifuged at approximately 20,000 × *g* for 60 min at 4 °C. The pellet was then resuspended and denatured in a 1:1 mix of supernatant and sample buffer (62.5 mM Tris–HCl, pH 6.8, 10% (v/v) glycerol, 2% (w/v) SDS and 0.0025% (w/v) bromophenol blue, Invitrogen Corp. Carlsbad, USA), by heating at approximately 100 °C. Serial 3.2-fold (0.5 $\log_{10}$) dilutions of the sample were prepared, and loaded onto 12% (w/v) SDS-polyacrylamide gels. Following electrophoresis, proteins were transferred to nitrocellulose membranes (Invitrogen Corp.), and the membranes blocked using buffer containing dried milk and Tween 20 for 1–2 h at room temperature. The blocked membranes were then incubated with monoclonal antibody 3F4, washed extensively, and incubated with a secondary alkaline phosphatase (AP)-conjugated anti-mouse antibody (Cambridge Biosciences Ltd., Cambridge, UK). After further extensive washing, bound antibody was detected using a CDP Star/Nitroblock II detection system (Applied Biosciences, Bedford, USA) and exposure to blue-light sensitive film.

The titer of PrP^{Sc} present in each sample was calculated slightly differently from WB1 and WB3. The end-point dilution for each titration was taken as the last dilution at which the 28 kDa PrP^{Sc} protein could be detected. The reciprocal of this dilution was then taken as the amount of agent in the sample volume tested, and was adjusted for the volume tested and any concentration factors, to give a titer/ml for the original process sample.

2.2.3. Method 3 (WB3)

Samples were ultracentrifuged twice at 150,000 × *g* for 1 h. The samples in the precipitates were then resuspended in PBS at 1/1 or 1/10th volume of the original. Resuspended samples were treated with proteinase K at a final concentration of 10–100 μg/ml. After incubation at 37 °C for 60 min, samples were treated with 10 mM 4-(2-aminoethyl)-benzene sulfonyl fluoride hydrochloride (AEBSF) at room temperature for 10 min, then mixed with 5× SDS-polyacrylamide gel electrophoresis (PAGE) sample buffer (300 mM Tris–HCl, 12% (w/v) SDS, 25% (v/v) glycerol, and 0.025% (w/v) bromophenol blue, pH 6.8, with 25% (v/v) β-mercaptoethanol) and heated at 100 °C for 5 min. Samples were serially 5-fold diluted with 1× PAGE dilution buffer (60 mM Tris–HCl, 2.4% (w/v) SDS, 5% (v/v) glycerol, and 0.005% (w/v) bromophenol blue, pH 6.8). SDS-PAGE was performed at 30 mA per gel for approximately 42 min. The proteins in the gel were transferred to 0.45 μm PVDF membranes. After treating with blocking buffer (5.0% (w/v) skimmed milk in PBS, 0.05% (v/v) Tween 20), the membrane was incubated with monoclonal antibody 3F4 at 4 °C overnight, then incubated with HRP-conjugated sheep anti-mouse IgG (Sigma-Aldrich Corp.). Bound antibody was visualized by chemiluminescence (ECL-Plus) on X-ray film. The titer of PrP^{Sc} present in the samples was calculated as described for method 1 in Section 2.2.1.

2.3. Evaluation of PrP^{Sc} removal by filtration

A 10% (v/v) concentration of "super-sonicated" 263K MF was prepared in PBS, and 10 ml aliquots were then filtered through a 220 nm or a 100 nm 4 cm^2 PVDF filter (Millex-GV or -VV, Millipore Corp.). In addition, 25 ml aliquots of "super-sonicated" 263K MF in PBS were filtered through a 0.01 m^2 P-75N (72 ± 2 nm), P-35N (35 ± 2 nm), or P-15N (15 ± 2 nm) filter (Asahi Kasei Medical Co., Ltd. Tokyo, Japan). Two independent batches of 263K MF were used. WB1 analysis of samples before and after filtration was performed to determine the removal of PrP^{Sc} under the different conditions. Non-sonicated 263K MF (from the same batch of 263K MF) was also filtered as a control.

2.4. Hamster bioassay to determine the infectious titer of 263K scrapie stocks

Three- to four-week-old female specific pathogen-free (SPF) Syrian hamsters were used in these experiments. Serial 10-fold dilutions of each sample or positive control were prepared in PBS. Six hamsters per sample dilution were inoculated intra-cerebrally with 0.02 ml per animal. The inoculated animals were monitored daily for general health, and weekly for clinical evidence of scrapie. Animals were euthanized once advanced signs of scrapie were evident, or at the end of the assay period (200 days). The brain was removed from each hamster following euthanasia: one half was fixed for histopathology and the other half was stored frozen at −70 °C for further analysis if required. For histopathological analysis, sections taken at four standard coronal levels, to cover the nine areas of the brain which are recognized to be mostly infected by the scrapie agent, were stained with hematoxylin and eosin, and scored for the presence or absence of scrapie lesions [15]. Histopathological analysis was performed on samples from around the clinical end-point of the titration assays, to confirm the clinical results. Hamsters that died during the

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course of the study for reasons other than scrapie infection were not included in the final calculation of infectious titers. Infectious titers were expressed as a 50% lethal dose (LD_{50}) according to the method of Kärber [16].

Samples taken before and after filtration during the P-15N/antithrombin (AT; previously named antithrombin-III) study were tested for the presence of scrapie infectivity using a qualitative hamster bioassay. Syrian hamsters were inoculated with undiluted samples only, as described above, except that only three animals were used per sample.

2.5. Evaluation of PrP^{Sc} removal in the presence of plasma preparations

To investigate whether differences in how the scrapie spike material was prepared influenced our evaluation of prion removal, two different spiked preparations were compared using the manufacturing process for preparing AT (Neuart®, Benesis Corp., Osaka, Japan). Samples taken during the actual manufacturing process, immediately before the Planova step, were spiked with 263K MF treated with 0.1% (w/v) sarkosyl for 30 min at room temperature, or with 220 nm-filtered "super-sonicated" 263K MF. The spiked AT materials were then passed through a P-15N filter. The influence of different filtration conditions on the removal of PrP^{Sc} was compared for the same spike preparations, and for different spike preparations, using heat/PEG-treated intravenous immunoglobulin (IVIG) (Venoglobulin-IH, Benesis Corp.) and haptoglobin (Haptoglobin Injection-Yoshitomi, Benesis Corp.). Samples taken during the actual manufacturing process, immediately before the Planova step, were spiked with: 220 nm-filtered "super-sonicated" 263K MF (IVIG/P-35N and haptoglobin/P-35N); 263K MF ultracentrifuged at 141,000 × *g* for 60 min at 4 °C, resuspended in buffer equivalent to the starting material without protein, "super-sonicated" and 220 nm-filtered (IVIG/P-20N); or 263K MF treated with 0.3% (v/v) TNBP/1% (v/v) Tween 80 for 6 h at 30 °C ("SD treatment"), ultracentrifuged at 141,000 × *g* for 60 min at 4 °C, resuspended in saline, "super-sonicated", and 220 nm-filtered (haptoglobin/P-20N). The spiked material was then passed through either a P-35N filter or a P-20N filter (19 ± 2 nm). Although not part of the manufacturing process for haptoglobin, the SD treatment was included for the spiked preparation in an effort to reduce the clogging of the filter that occurs following the addition of a prion spike. Filtration processes for the thrombin preparation (Thrombin-Yoshitomi, Benesis Corp.) were also investigated. For thrombin, a sample taken during the actual manufacturing process immediately before the Planova step was spiked with 263K MF subjected to "SD treatment" followed by ultracentrifugation at 141,000 × *g* for 60 min at 4 °C, resuspended in the starting material, "super-sonicated" and 220 nm-filtered, and the spiked material then passed through a P-15N filter.

The experimental conditions used in the prion removal studies were designed to mimic the conditions used during the actual manufacturing process for the relevant product. For all processes, samples were analyzed by WB. The $\log_{10}$ reduction factor (LRF) for PrP^{Sc} was calculated for each filtration run, by comparing the total amount of PrP^{Sc} present in samples before and after filtration. All studies involving the use of WB1 and 2, and the quantitative bioassays, were performed in facilities in compliance with current GLP regulations. Studies involving the determination of average particle size in normal MF preparations, the use of WB3, and the qualitative bioassay, were performed as non-GLP studies.

3. Results

3.1. Influence of MF preparation method on particle size distribution

Ideally, to represent a "worst case" challenge for a filter, the smallest form of prion protein, or infectious agent, should be used. Studies to investigate the optimum method for preparing the prion spike material were therefore performed. In these studies, changes in the average particle size in normal MF were investigated, as 263K-infected brain material could not be handled within our facility. Although prion particles in MF derived from 263K-infected brain material were not investigated directly, we tried to optimize the design of our experiments by minimizing the size of particles in normal MF, as particle size may influence filtration performance (both with respect to filter blockage, and removal of PrP^{Sc}). The results are shown in Figs. 1 and 2.

Treatment of normal MF with sarkosyl or lysolecithin reduced the average size of particles to approximately 100 nm, when 0.1% or higher concentrations of the detergents were used. However, below that concentration, the particle size did not change significantly, with the exception of 0.01% lysolecithin which reduced the average particle size to approximately 300 nm (Fig. 1A,B). Treatment with Triton X-100 did not result in a significant change in particle size, even at 1% (Fig. 1C). Treatment with 0.3% TNBP or 1% Tween 80 alone was not able to reduce the particle size below 200 nm. However, when combined, one of the conditions generally used for viral inactivation ("SD treatment"), 0.3% TNBP and 1% Tween 80 reduced the average particle size to below 200 nm (Fig. 1D). These results suggest that the reduction in average particle size in normal MF depends on the choice of detergent(s), and the concentration and combination of detergent(s) used.

We also studied the effect of "super-sonication" on the particle size in normal MF. The results showed that "super-sonication" could reduce the average particle size to a very fine level in a short time, without the need to change the composition of the normal MF material (Fig. 2A). Since "super-sonication" is a temporary physical procedure, reversal of the particle size reduction may possibly occur. To exclude this possibility during the experiments, we conducted a stability study on the particle size in normal MF after "super-sonication". There was no significant change in the particle size up to 24 h after "super-sonication", with the size remaining at approximately 100 nm (Fig. 2B).

The results showed that the particle size of normal MF preparations could be reduced significantly by treatment

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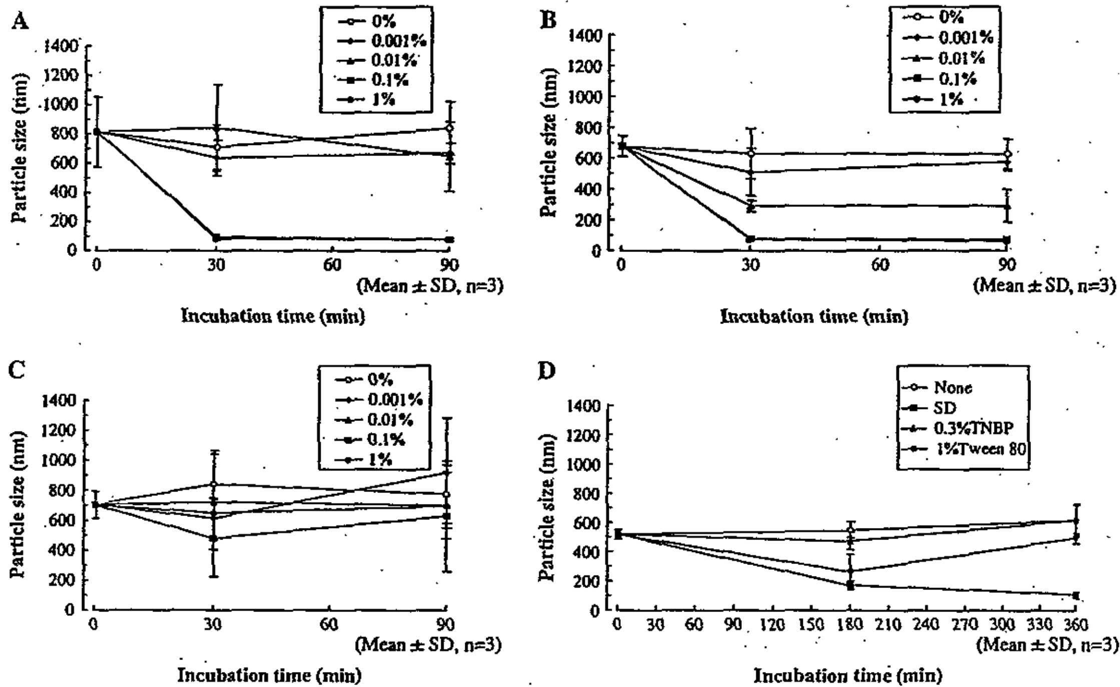

Fig. 1. Change of particle size in normal MF following treatment with various detergents. To normal MF, sarkosyl (A), lysolecithin (B), or Triton X-100 (C) was added to a final concentration of 1%, 0.1%, 0.01%, and 0.001%, respectively. The change in the average particle size was then monitored at room temperature for 90 min. In addition, TNBP or Tween 80 was added to normal MF to a final concentration of 0.3% and 1%, respectively, either alone, or in combination ("SD treatment"). The change in the average particle size was then monitored at 37 °C for 6 h (D).

with 0.1% sarkosyl, 0.1% lysolecithin, "SD treatment", or "super-sonication". The use of detergent or "SD treatment", in combination with "super-sonication", was also shown to effectively reduce the average particle size in normal MF preparations, to comparable levels to the individual treatments alone (data not shown). "Super-sonication" has an advantage over the other treatments in that it can minimize the change of composition of samples taken from the manufacturing process, as it does not require the addition of reagent(s) to the normal MF. For this reason, "super-sonication" is considered to be a useful approach for the treatment of 263K MF for process evaluation. "SD treatment", although slightly less effective, is used in many manufacturing processes, and may therefore be useful alone, or in combination with "super-sonication", for the process evaluation of products whose manufacturing process includes an "SD treatment" step. These approaches, alone or in combination, may also be useful to prevent the clogging of filters that can occur during spiking studies.

3.2. Infectivity of PrP^{Sc} in 263K MF and influence of 263K MF preparation methods on infectivity

The effect of "super-sonication" and "SD treatment" on the infectivity of 263K MF was studied. Infectious titers of

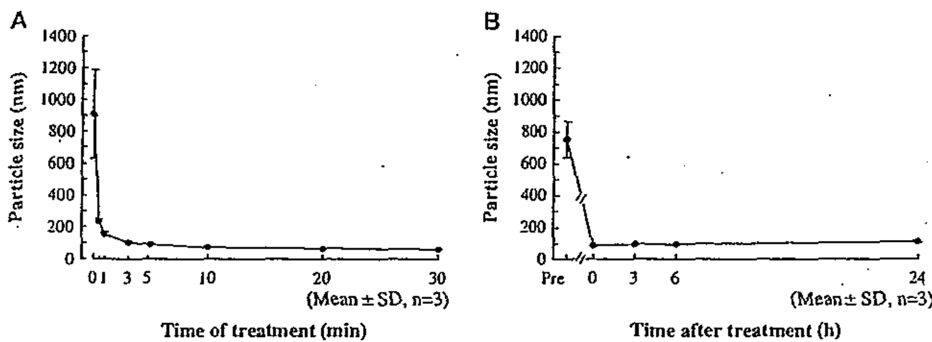

Fig. 2. Change of particle size in normal MF following intense sonication ("super-sonication"). Normal MF in a test tube equipped with a resonance chip (20 kHz, 200 W) was sonicated for 1 min in an ice bath. After 1 min, the sonication step was repeated. The change in average particle size was monitored during 30 cycles of sonication (A). After 10 cycles of sonication ("super-sonication"), normal MF was held at room temperature for 24 h, and the change in particle size was monitored (B).

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263K MF, "super-sonicated" 263K MF, and 263K MF subjected to "SD treatment", ultracentrifuged at 141,000 × *g* for 60 min at 4 °C, resuspended with thrombin starting material, "super-sonicated", and 220 nm-filtered, were determined using a hamster bioassay. The results are summarized in Table 1.

The titers of two independent batches of 263K MF treated by "super-sonication" were 6.0 and 5.3 $\log_{10}$ LD_{50}/ml, respectively. The titer of the "non-super-sonicated"263K MF used to generate one of these stocks was 5.7 $\log_{10}$ LD_{50}/ml. These results suggest that "super-sonication" does not influence the infectivity of 263K MF. The titer of the 263K MF subjected to "SD treatment", ultracentrifuged at 141,000 × *g* for 60 min at 4 °C, resuspended with the thrombin starting material, "super-sonicated", and 220 nm-filtered, was 6.9 $\log_{10}$ LD_{50}/ml, which was approximately 1 log higher than that of the corresponding stock treated by "super-sonication" alone. Whether this difference is significant is unclear. The process to generate the "SD-treated" spike materials included an ultracentrifugation step. We were therefore concerned about recovery of infectivity following centrifugation, as the particle size of 263K MF was highly reduced by the "SD treatment" step. However, these results suggested that the recovery of infectious particles following ultracentrifugation was satisfactory.

Although it is possible that use of a 200 day bioassay may under-estimate the infectious titer of the 263K MF stocks, the use of a relatively short duration bioassay is considered unlikely to affect the main conclusions drawn. At least the last two dilution groups tested showed no animals with evidence of scrapie infection in all four titrations, and only three animals in the study (one in each of three separate titrations) developed clinical symptoms necessitating euthanasia later than day 131 (euthanized on days 160, 183 and 183, respectively), suggesting the titers obtained for all the stocks are close to end-point (data not shown). In addition, as others have demonstrated that treatment with detergent, and exposure to treatments that result in inactivation of the scrapie agent, such as heat or NaOH, may result in extended incubation periods for clinical scrapie, if anything the results may under-estimate the relative titers of the treated stocks [17,18]. Therefore, the bioassay results support the conclusion that "super-sonication" of 263K MF stocks, with or without "SD treatment", does not appear to significantly reduce the infectious titer of the stock, and that these preparations are therefore suitable for use in prion clearance studies.

3.3. Removal of PrP^{Sc} by various filters

To determine whether "super-sonication" influenced the $\log_{10}$ reduction observed for PrP^{Sc} following filtration under defined conditions, "super-sonicated" or "non-super-sonicated" stocks of 263K MF were diluted in PBS, and then filtered through 220 nm, 100 nm, P-75N, P-35N, and P-15N filters. Samples were analyzed by WB. The results are summarized in Table 2. The use of "super-sonicated" 263K MF appeared to result in lower $\log_{10}$ reduction values, supporting the idea that "super-sonication" of 263K MF produces a more severe challenge for a filter step. An approximately 5-fold higher $\log_{10}$ reduction factor was observed for "non-super-sonicated" stocks, for the 100 nm and P-75N filters, for both stocks tested. No significant loss of PrP^{Sc} was observed with either spiking material with 220 nm filtration, and no PrP^{Sc} was detected in the filtrates following P-35N and P-15N filtration.

Previously, we have observed some removal of PrP^{Sc} in some lots of "non-super-sonicated" 263K MF by 220 nm filtration. Strict control of the methodology used to generate the 263K MF stocks appeared to prevent this, suggesting that the method of preparing the 263K MF itself may influence the particle size distribution (data not shown).

3.4. Removal of PrP^{Sc} by Planova filters in the presence of plasma preparations

Removal of PrP^{Sc} by P-15N, P-20N, and P-35N filters was evaluated in the presence of a number of different plasma preparations, under conditions designed to mimic the relevant manufacturing process. The design of the experiments was similar to that of virus clearance studies. Samples were analyzed by WB, and the $\log_{10}$ reduction factor (LRF) was calculated for each filter step. The results are shown in Table 3.

Under all the experimental conditions tested, PrP^{Sc} was not detected by WB after filtration through P-15N. The LRF values were $\geq$2.8. In contrast, PrP^{Sc} was detected by WB in samples following filtration through P-20N and P-35N filters, in three out of the four processes tested, giving LRF values in the order of 2 logs. In one study, P-35N/haptoglobin, using "super-sonicated" 263K MF, PrP^{Sc} was not detected in the filtrate. However, the sensitivity of this study was low, giving a LRF of $\geq$1.4, and therefore the robustness of this filtration process was not evaluated. In the initial studies (Table 2), PrP^{Sc} was not detected in the fractions after P-35N filtration of either "super-sonicated" or "non-super-sonicated" 263K MF in PBS, resulting in log reduction factors in the order of 3 logs. The variance in the results obtained for these filters could be due to a combination of factors, including how the scrapie spike material was prepared, the composition of the starting material, and the precise filtration conditions used.

3.5. Removal of prion infectivity by Planova filters in the presence of plasma preparations

P-15N filtration was shown in these studies to be able to remove PrP^{Sc} to levels below the detection limit of the WB assays used, regardless of the method used to prepare the spike material, the composition of the start material, or the filtration conditions. However, a bioassay study for samples generated in a P-15N/AT study using 220 nm-filtered "super-sonicated" 263K MF, demonstrated that infectivity was recovered following filtration, as clinical signs appeared in all hamsters inoculated with the filtrate, and analysis of hamster brain material confirmed the clinical results. PrP^{Sc} was detected in the brain homogenates from all clinically positive hamsters by WB, and scrapie-associated lesions were observed in all the

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